

Digi-Pas[®]

USER MANUAL



2-Axis Ultra Precision Inclinometer

Model: DWL8500XY

Rev. 1.20

www.digipas.com

Note: Contents in this instruction manual is continuously updated, please check Digi-Pas website for latest version.

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1. DEVICE OVERVIEW

1.1. Technical Specification

Measuring Range (Single Axis Mode)	0 to 14400 arcsec. (0.0000° to ± 4.0000°)
Measuring Range (2-Axis Mode)	0 to 7200 arcsec. (0.0000° to ± 2.0000°)
Resolution	1 arcsec. (≤ 5µm/M)
Accuracy	± 1 arcsec at 0 to ±1080 arcsec. ± 3 arcsec at other angles
Repeatability	1 arcsec. (≤ 5µm/M)
Measurement Speed	≤ 8 Sec.
Vibrometer	2.0g
Display	Colour TFT LCD
Power Supply	4 x AAA 1.5V Batteries / USB Power source
Material	PC ABS / Alloy Steel
Connectivity	USB 2.0 Cable (≤ 5 metre) Bluetooth (≤30 metre)
PC SYNC Software	Professional Edition (Included)
Operating Temperature	+10°C to +40°C (Calibrated for the entire temperature range)
Storage Temperature	-20°C to +60°C
Dimension (mm)	188 x 62 x 37
Nett Weight (Approx.)	1150 gram

Table 1. Technical specification of DWL-8500XY Ultra Precision Inclinometer

Notes:

- Product performance to specification complies with accredited Calibration & Test Providers in USA, Japan, UK, and Germany to conform with NIST, JIS, UKAS & DIN under the International Laboratory Accreditation Cooperation (ILAC) and American Association for Laboratory Accreditation (A2LA). For more information, please visit "www.digipas.com".

1.2. Dimension of the Tilt Sensor Module

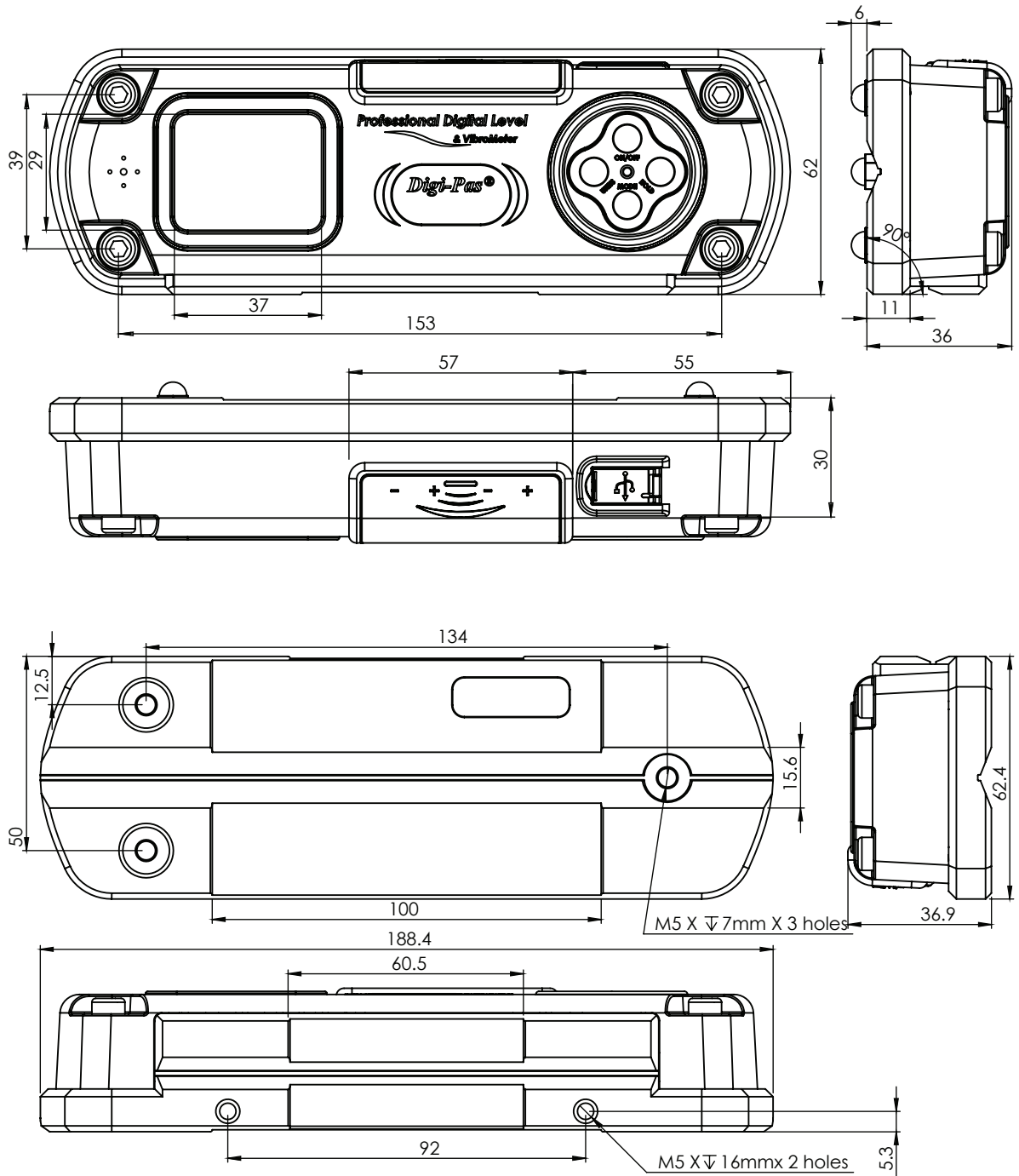
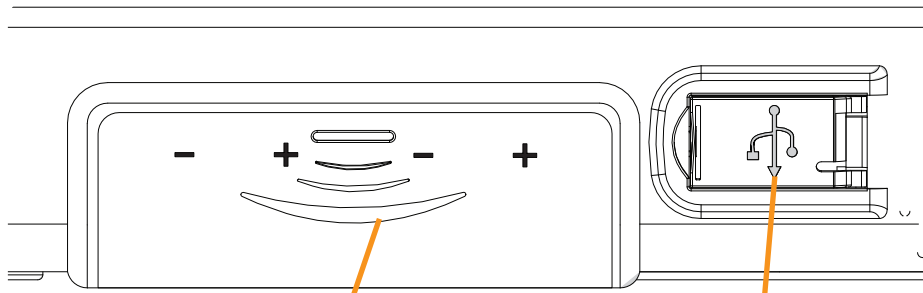
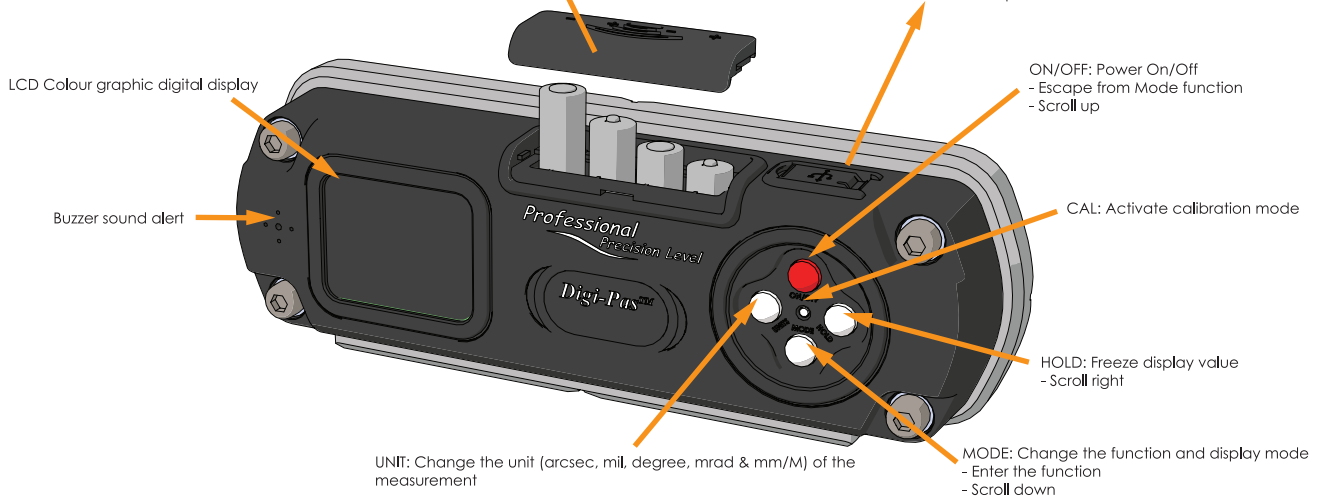


Figure 1. DWL-8500XY Device Dimension

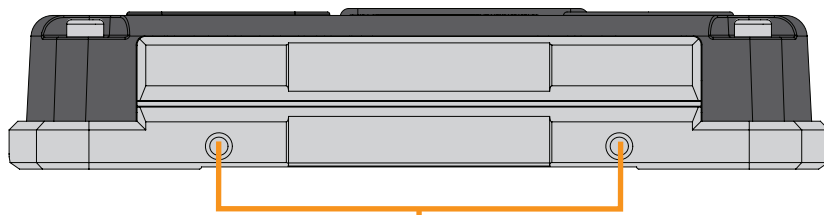


Battery Compartment of 4 x "AAA" size 1.5V batteries.
-Observe the polarity of the batteries indicated on the top of the battery cover

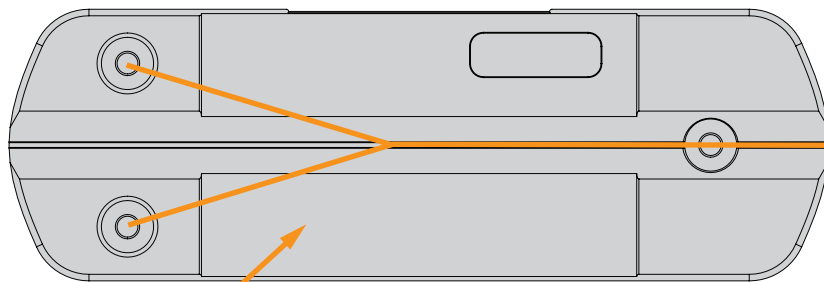
USB Port:
- USB power supply
- PC Synchronization
- Firmware update



FRONT VIEW



Side screw holes: For mounting purpose



Using of three-contact points screw on measuring plane surface

Alloy Steel

1.3. List of items included in DWL-8500XY product package

Item No.	Description	Quantity
1	DWL 8500XY Ultra Precision Inclinometer	1 unit
2	Certificate of Calibration	1 set
3	AAA batteries	4 pcs
4	USB 2.0 cable (3 Meters)	1 pc
5	PC Sync Redemption Card	1 pc
6	M5 Button head screws	3 pcs

Table 1. Packaging content

2. SETTING UP

2.1. Operation Procedure

1. Insert 4 pieces of “AAA” batteries into the battery compartment and press ON/OFF button. Alternatively, insert USB power source to the USB Port to power up the device. Take note that the device performance might be affected when poorly regulated USB power source is used.



2. Initial Setup screen pops up. Press ON/OFF button to scroll up or MODE button to scroll down for selecting “Default Units” or “Current Device Location”. Press “UNITS” or “HOLD” button to input the selected option. Select the nearest option when your location is not available in the default list. Scroll to select “Done” to continue.
3. Allow sufficient time for the device to stabilize during initial power-up. When the thermometer on the screen turns green, the device is ready to use.

Note: For maximum accuracy, perform calibration (refer to APPENDIX: User Calibration) or Absolute Level (refer to Chapter 4: Absolute Level for more details) before measurement.

2.2. Mounting Device On Fixture or Work Piece

The two threaded holes are provided for mounting the device onto user-defined fixtures/machinery.



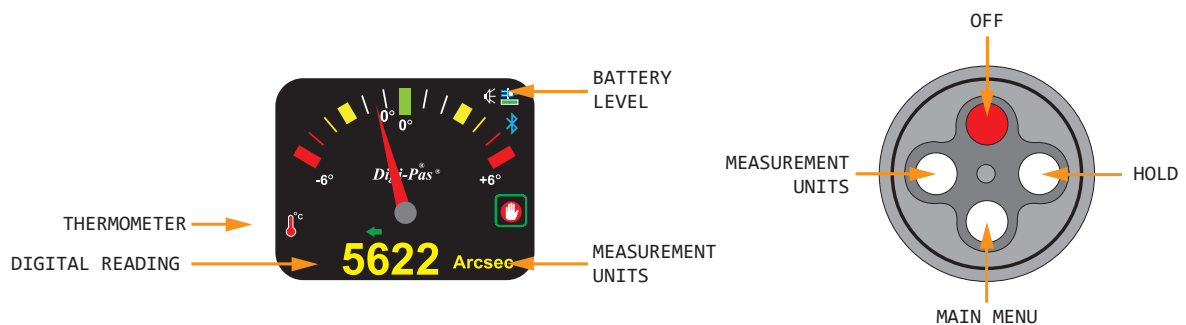
To mount the device onto user's defined fixture or workpiece. Remove both the set screw (M5), then replace with the appropriate type of screws specified by the user.

3. USER INTERFACE

3.1. Single Axis Mode Interface



3.2. Single Axis Mode Display Screen and Button Function



3.3. Single Axis Mode Operation




Place the digital level on the surface to be measured.

Please ensure the contact surfaces of the device and measuring plane are clean and free from dust particles.



The green arrow sign on display indicates the higher side.

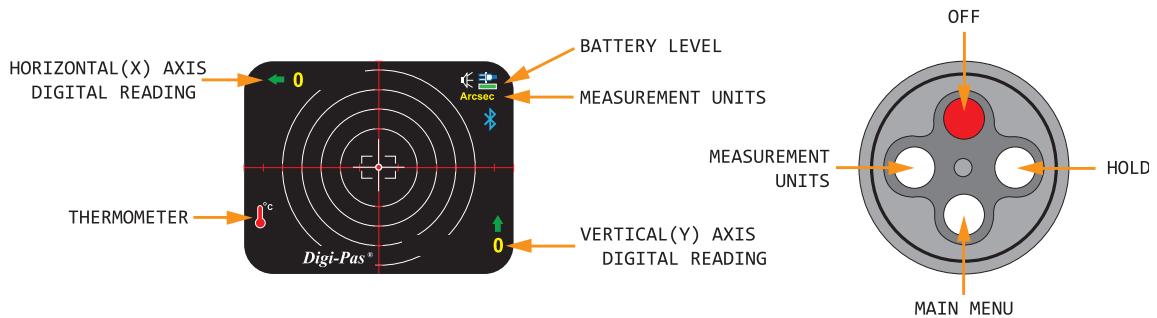


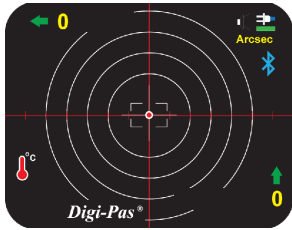
User may “freeze” the screen by pressing the HOLD button. The icon  pops up to indicate the screen is paused. To resume operation, press the hold button once.

Dual-Axis Mode Interface



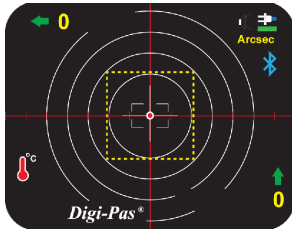
3.4. Dual-Axis Mode Display Screen and Button Function



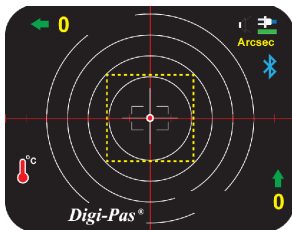


Place the digital level on the surface to be measured.

⚠ Please ensure the contact surfaces of the device and measuring plane are clean and free from dust particles.

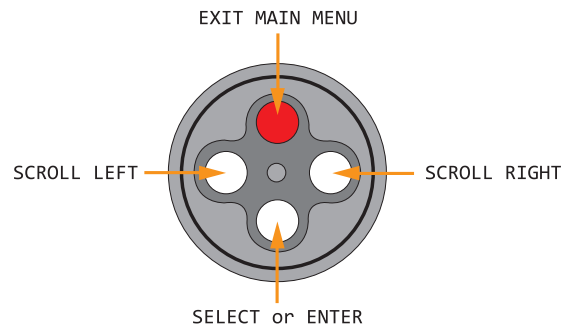


The "Target Ball" or "Bull Eye" move towards the measured position similar to traditional "Bubble" vials. The green arrow sign on display indicates the higher side of plane.



Once the measurement stabilizes, the "Target Ball" or "Bull Eye" blinks.

3.5. Main Menu Icon Screen Display and Button Function



3.6. Main Menu Icon Features



ABSOLUTE LEVEL SETTING

Enable user to ensure each measurement reading is in accordance to maximum device accuracy specified.



ALTERNATE ZERO SETTING

Enable user to measure relative angles at a common plane with respect to a reference angle. Set any angle to 0" as a reference.



SYNC MENU

Enables user to select the connectivity (USB/Bluetooth) with a computer installed with PC Sync Software.



ANGLE METER

Enables user to obtain real-time continuous angle measurements displayed in line graph.



VIBRO METER

Enables user to obtain real-time continuous vibration measurements displayed in line graph.

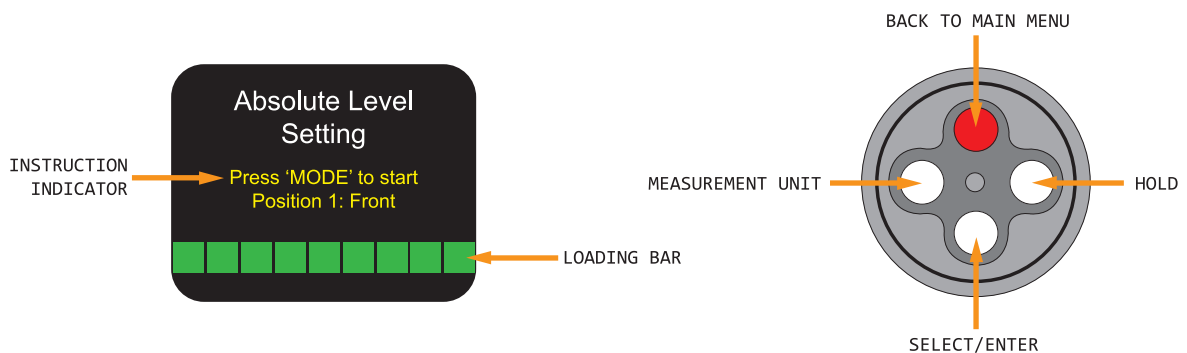


SETTING MENU

Enable user to modify various parameters of the device.

4. FEATURES AND SETTING

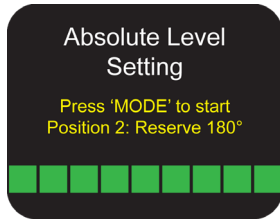
4.1. Absolute Level Screen Display and Button Function



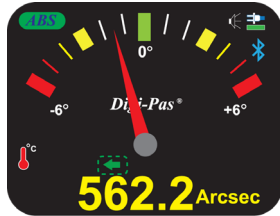
Place the device on the surface to be measured. Press MODE button to start the measurement and wait until the loading bar is full.

⚠ Please ensure the contact surfaces of the device and measuring plane are clean and free from dust particles.

Note: The device is able to auto detect its position is single axis position or dual-axis.

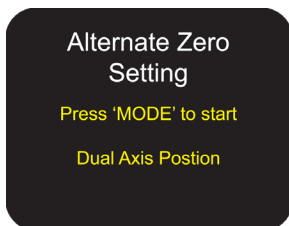
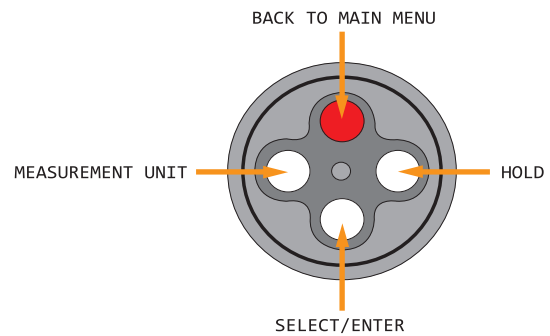
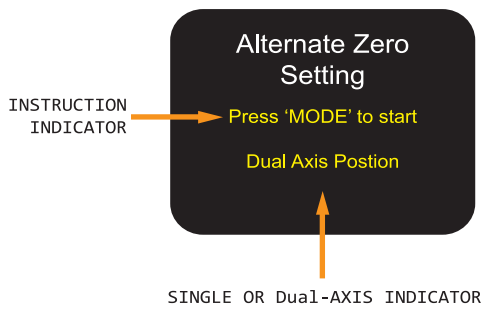


Turn the device 180° and press MODE button again to start the measurement.



When completed the above settings, the 'ABS' logo is shown to indicate that the device is in the Absolute Level mode.

4.2. Alternate Zero Screen Display and Button Function



Place the digital level on the surface to be measured. Press MODE button to set the angle to 0" as a reference.

⚠ Please ensure the contact surfaces of the device and measuring plane are clean and free from dust particles.

Note: The device is able to auto detect its position is single axis position or 2-axis.

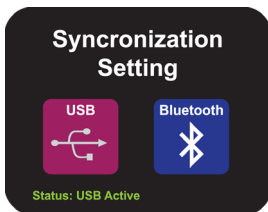
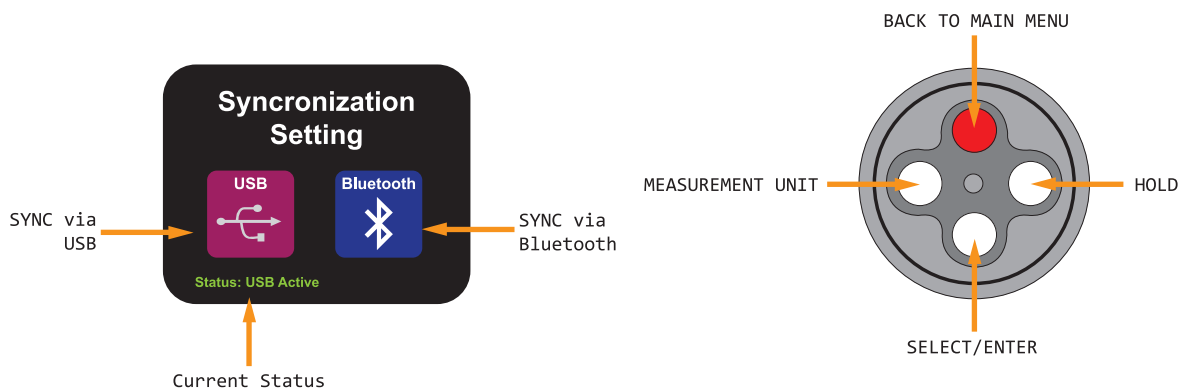


The 'Alt. Zero' logo is shown to indicate that the device is in Alternate Zero mode.



User may “freeze” the screen by pressing the HOLD button. The icon pops up to indicate the screen is paused. To resume operation, press the hold button once.

4.3. SYNC Menu Screen Display and Button Function



The status bar indicates current selected mode as USB. To change to Bluetooth mode, scroll the 'right' button and then press MODE button.



Reboot the device by turning off the device and then turn on the device again to activate the new setting.

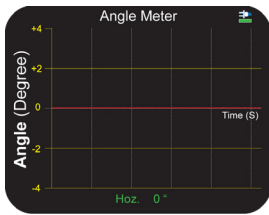
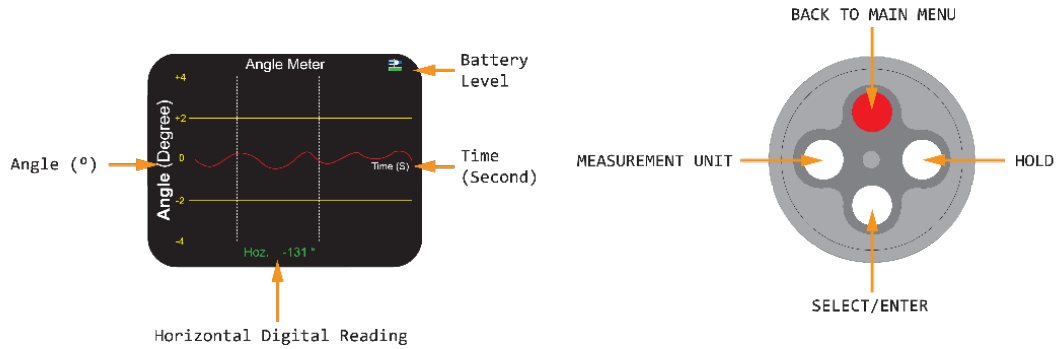


Once Bluetooth mode is activated, the Bluetooth Icon will appear on the top right display.

Notes:

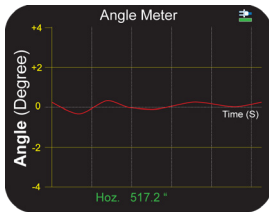
- To turn device Bluetooth off, Select the SYNC Menu button, then select USB > Reintillialize Device > Yes.

4.4. Angle Meter Screen Display and Button Function

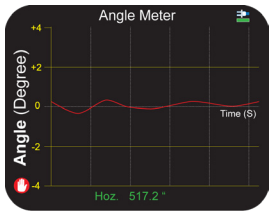


Place the digital level on the surface to be measured.

Please ensure the contact surfaces of the device and measuring plane are clean and free from dust particles.



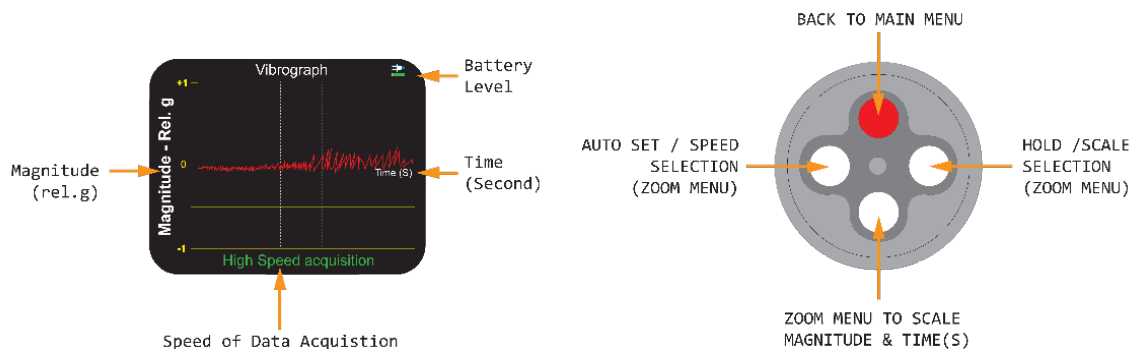
The Angle Meter displays real-time continuous angle measurements in line graph.

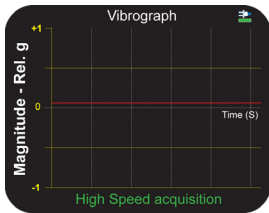


User may "freeze" the screen by pressing the HOLD button.

The icon pops up to indicate the screen is paused. To resume operation, press the hold button once.

4.5. Vibro Meter Screen Display and Button Function

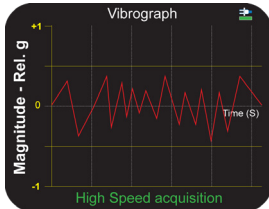




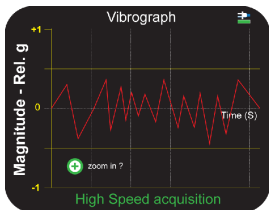
Place the device on the surface to be measured.

Press Auto Set button to set the line graph to the centre of display.

Please ensure the contact surfaces of the device and measuring plane are clean and free from dust particles.

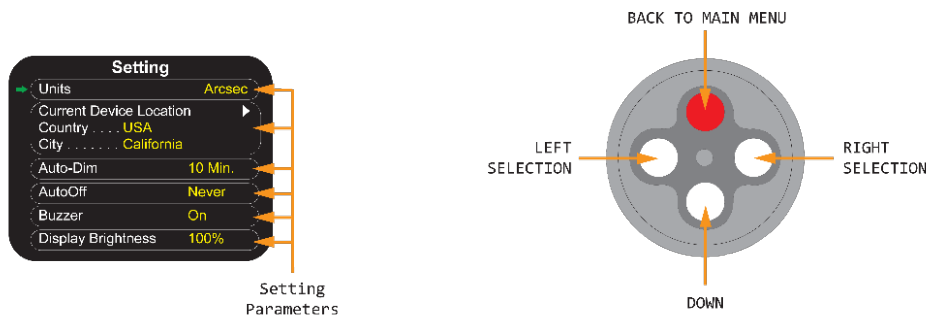


When the device detects the vibration, the relative magnitude (g) is shown on the graph.



To change the scale and speed of the line graph, press the scale selection button or the speed selection button accordingly.

4.6. Setting Menu Display Screen and Button Function



Units	To change the measuring unit (arcsec., mm/M, mil(NATO) & mrad).
Current Device Location	When the device detects the vibration, the relative magnitude (g) is shown on the graph.
AutoOff	To set automatic power off according to user defined time period.
AutoDim	To set automatic dim according to user defined time period.
Buzzer	To turn on/off the device buzzer.
Display Brightness	To set LCD brightness according to user defined level.

5. STORAGE AND CLEANING

Storage

Keep the device in the equipment box and maintain the storage temperature within -20°C to 60°C or -4°F to 140°F.

When the device is not in used, the batteries are to be removed from the device.

Cleaning

1. Keep the device dry and clean. Remove any moisture or dirt with a soft dry cloth before measurement to obtain the maximum accuracy. Do not use harsh chemicals, strong detergents or cleaning solvent to clean the device.
2. Do not submerge device in liquid while cleaning.

6. WARRANTY

Digi-Pas[®] 2-Axis Ultra Precision Inclinometer is warranted to the original purchaser to be free from defects in workmanship and material. Digipas Technologies Inc. will, at its option, repair or replace any defective part which may malfunction under normal and proper use period of 2 (two) of purchase. The foregoing warranty shall not apply to defects resulting from misuse, abuse, assignment, or transfer by the Buyer. or interfacing, outside of environment the product. Digipas Technologies Inc. that the operation of instrument software, or firmware, will be uninterrupted or error-free. The exclusive remedy under any and all warrants and guarantees expressed herein, and we shall not be liable for damages from loss or delay of equipment uses, consequential, or incidental damage. No other Warranty is expressed or implied. Digipas Technologies Inc. specifically disclaims the implied warranties of merchantability and fitness for a particular purpose.

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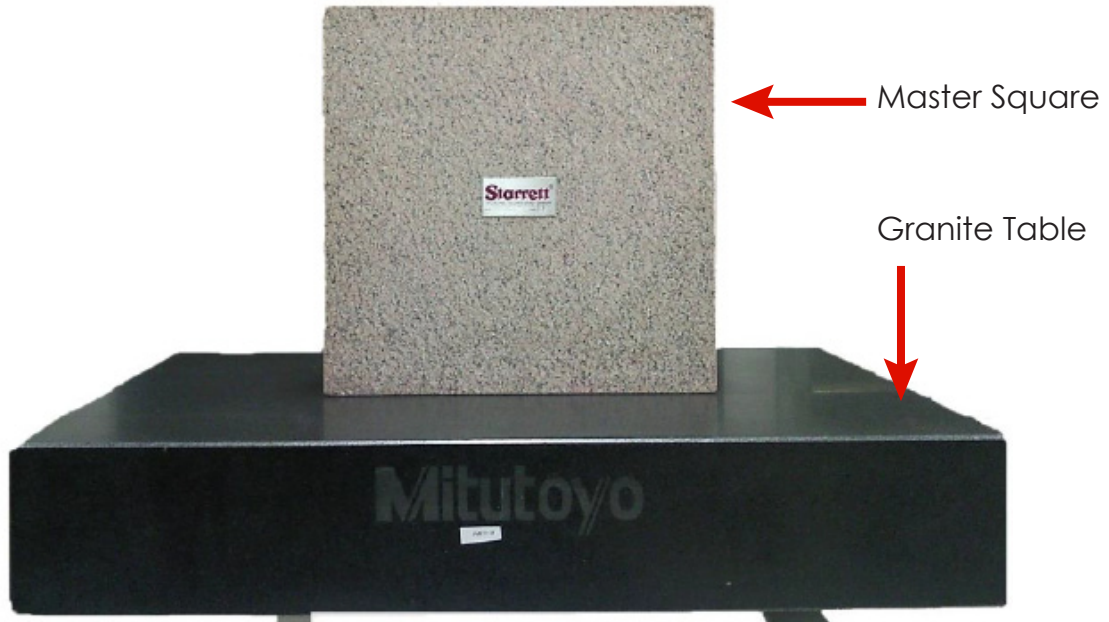
Email:info@digipas.com

www.digipas.com

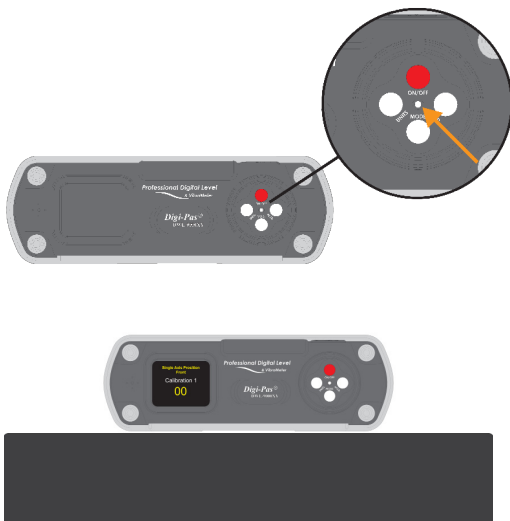
APPENDIX 1: USER CALIBRATION

Calibration Instruments:

Granite Table: Grade AA (Levelled to ≤ 0.5 arcsec.)



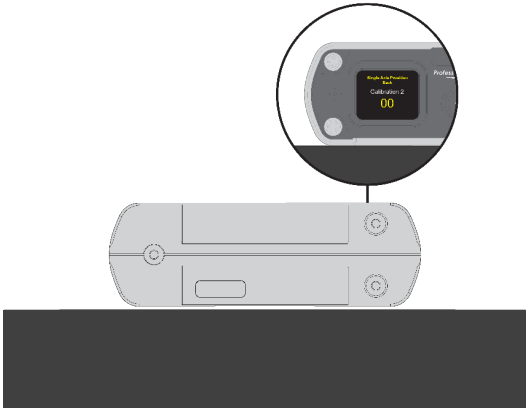
Calibration Procedure:



Ensure the DWL8500XY device is in power OFF condition. Press and hold the CAL button by using a small pin and simultaneously press the ON/OFF button.

The LCD screen displays "Calibration 1".

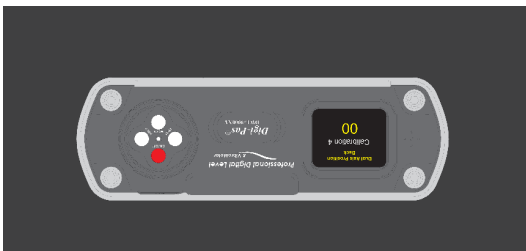
Place the device to **Position 1**. Press the MODE button once and wait until the countdown reach "0", the LCD screen displays "Calibration 2".



Turn the device 180° to **Position 2**. Press the MODE button again to start the calibration at "Position 2" and wait until the countdown reach "0", the LCD screen displays "Calibration 3".



Place the device to **Position 3**. Press the MODE button once and wait until the countdown reach "0", the LCD screen display "Calibration 4".



Turn the device 180° to **Position 4**. Press the MODE button again and wait until the countdown reach "0", the LCD screen will switch to measuring mode once calibration is completed.

Precaution:

To achieve maximum accuracy, the device must be held firmly on to jig during calibration process. Any movement on countdown during each calibration procedure would affect device accuracy.